

Management and valorization of brines from desalination plants in the Gulf

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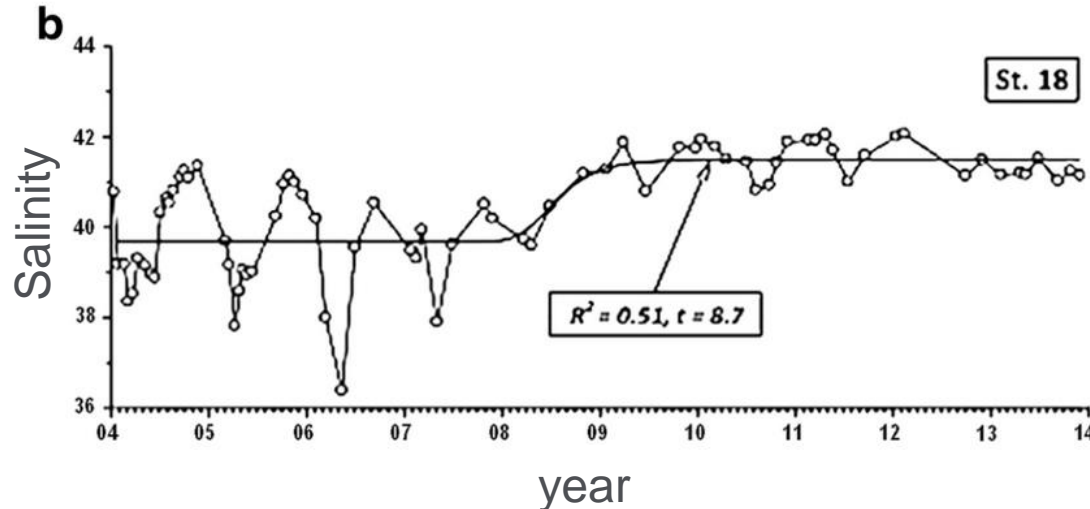
Outline

- ▶ Desalination: Challenge of brine disposal
- ▶ Approaches to valorising brine
- ▶ Water-energy-food nexus
- ▶ Conclusions

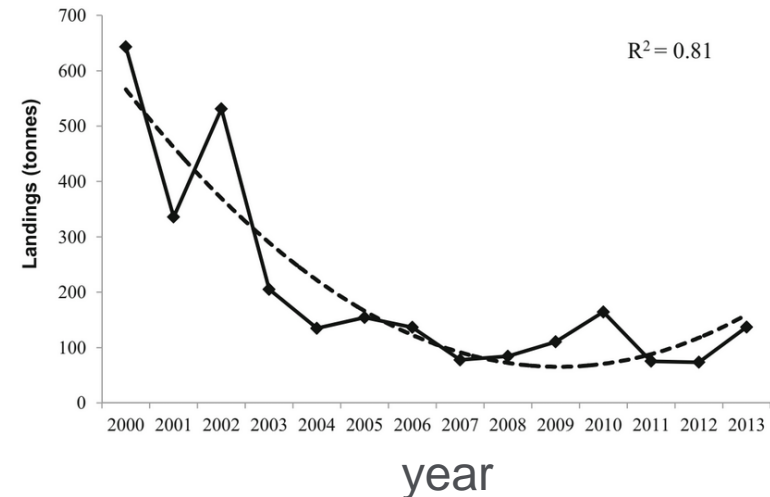
Deterioration in Gulf ecosystems

- ▶ Salinity at highest level in 30 years
- ▶ Correlates with Shatt Al-Arab river discharge
- ▶ Diatom species decreased in coastal waters (92 down from 243)
- ▶ Less fish caught

Al-Said et al, Environ Monit Assess, 2017, 189-268



Suboor Landings

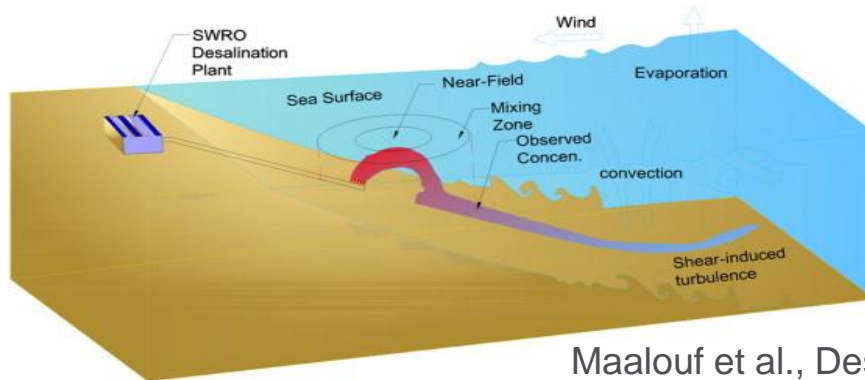


Challenge of brine disposal

- ▶ Desalination continues to grow
- ▶ Water output now 100 million m³/day
- ▶ Brine output equals/exceeds water output:
 - ▶ ×1 to ×2 for RO plant
 - ▶ ×3 to ×8 for thermal plant
- ▶ Elevated:
 - ▶ Temperature (+1 to +10°C)
 - ▶ Salinity (up ×2)
- ▶ No safe limit for concentration of brine not to disturb ocean biota*



constructionweekonline



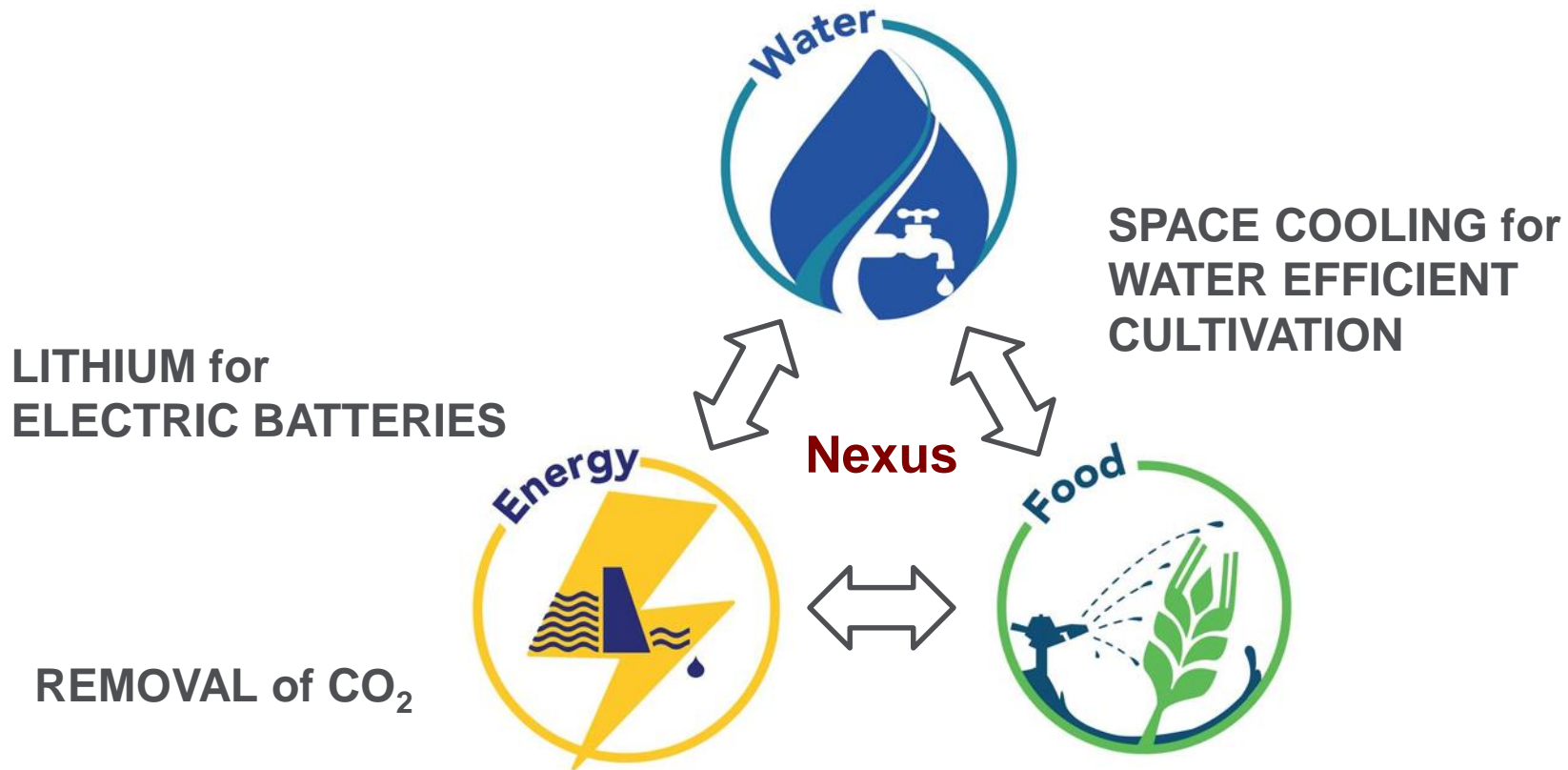
*Falkenberg & Styan,
Desalination 368(2015)3-



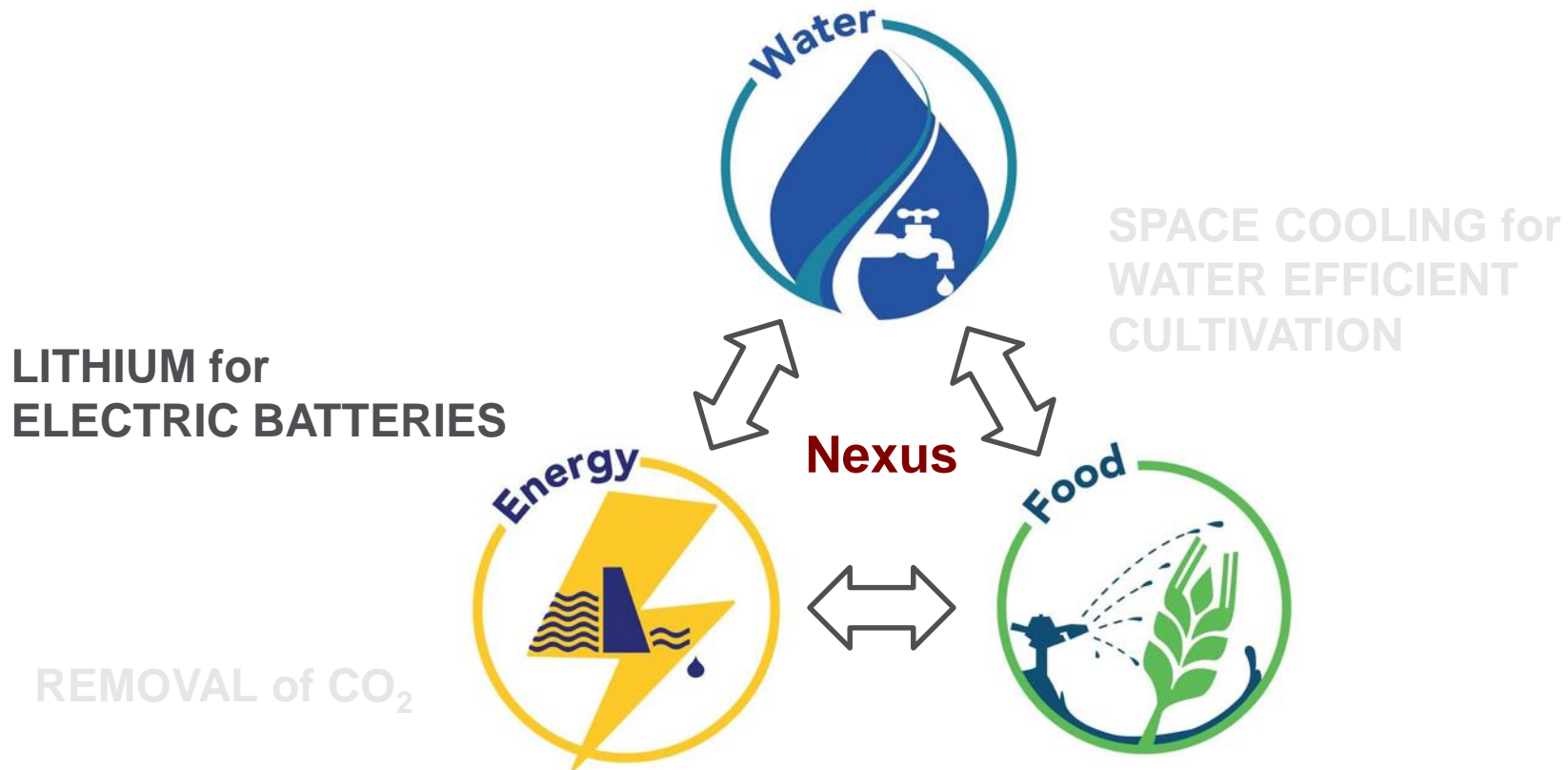
Maalouf et al., Desalination 333(2014)134-

www.panresearch.com

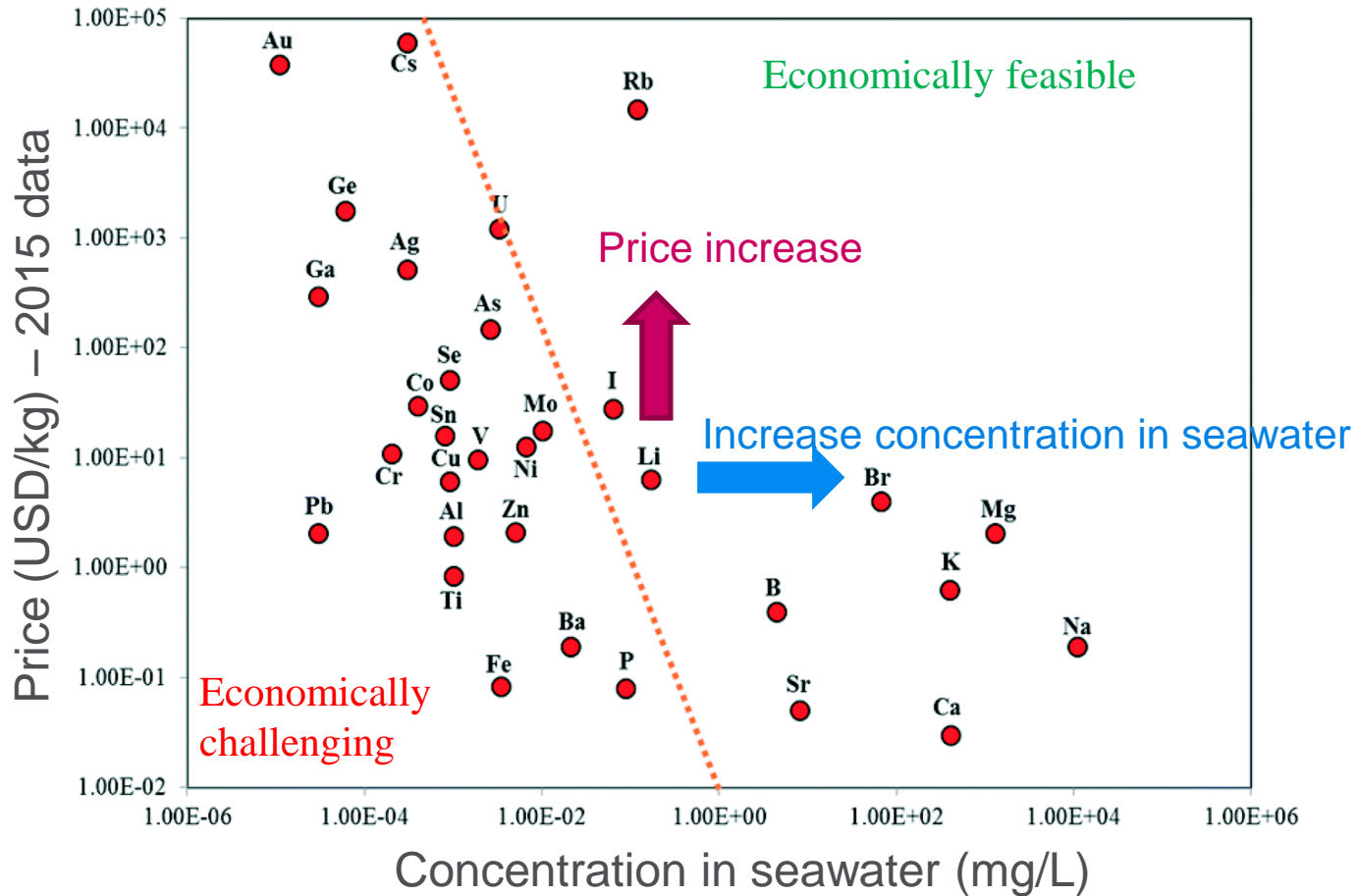
Valorisation: what can we use brine for?



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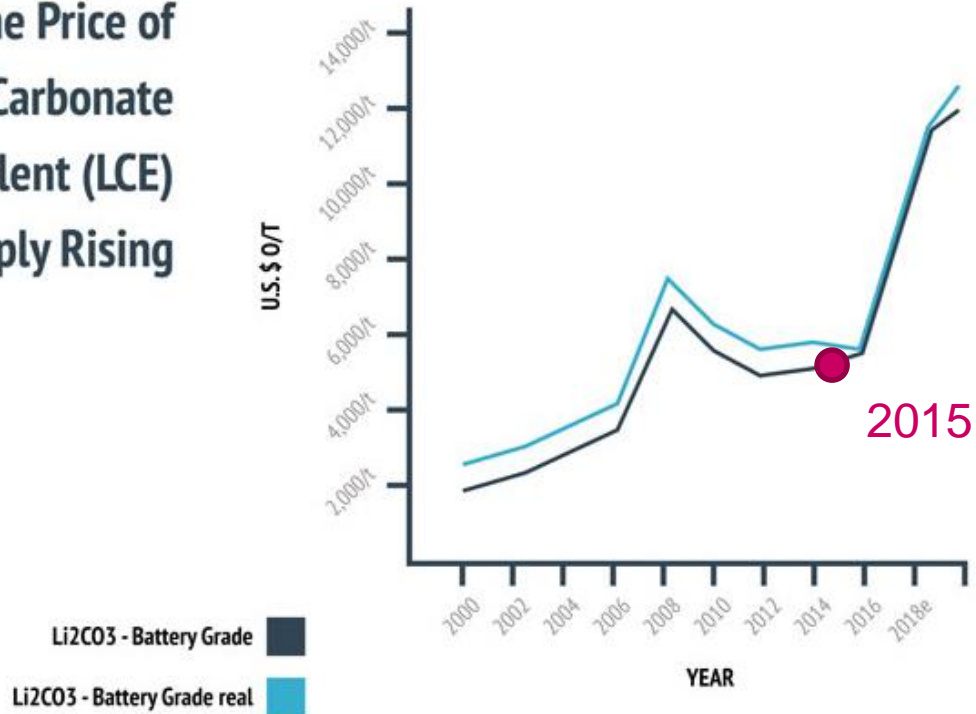


Recovery of minerals from brine favoured by high price and/or concentration



Lithium price hike

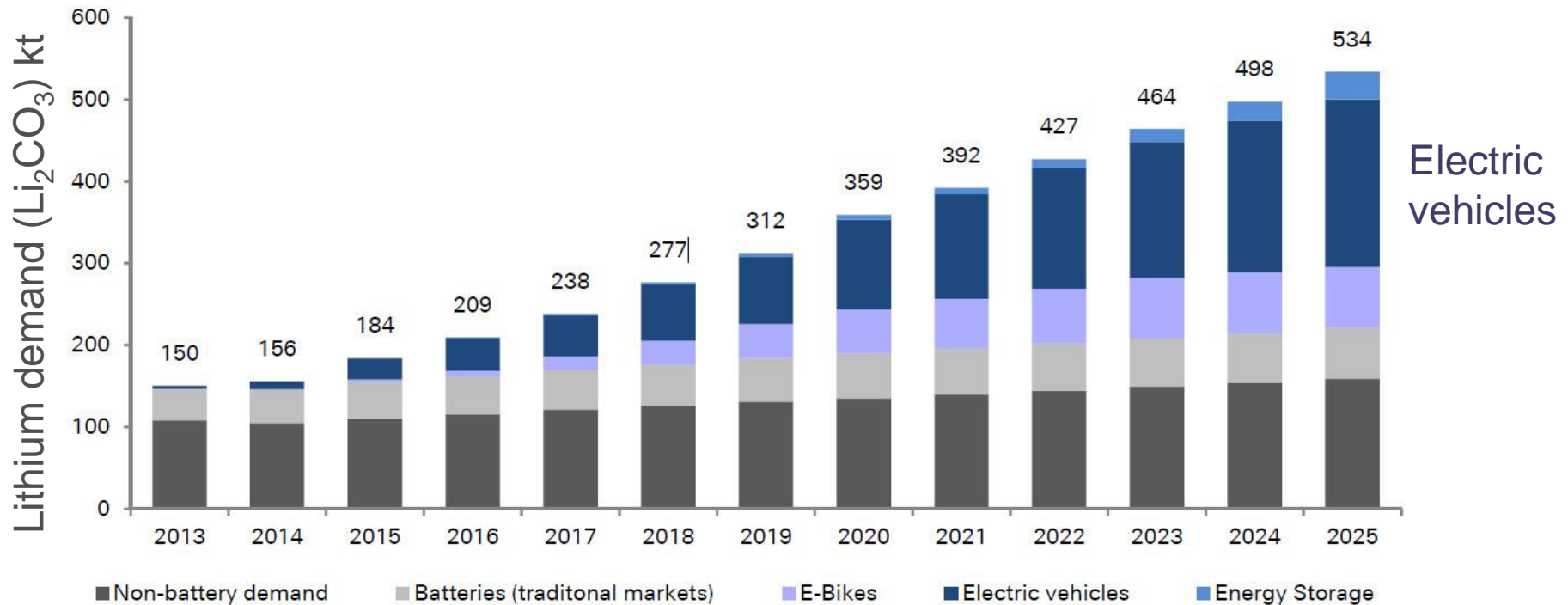
The Price of
Lithium Carbonate
Equivalent (LCE)
is Sharply Rising



Source: Roskill, Benchmark Mineral Intelligence, USB estimates

Lithium price hike driven by battery demand

Lithium demand by end applications (2013-25)



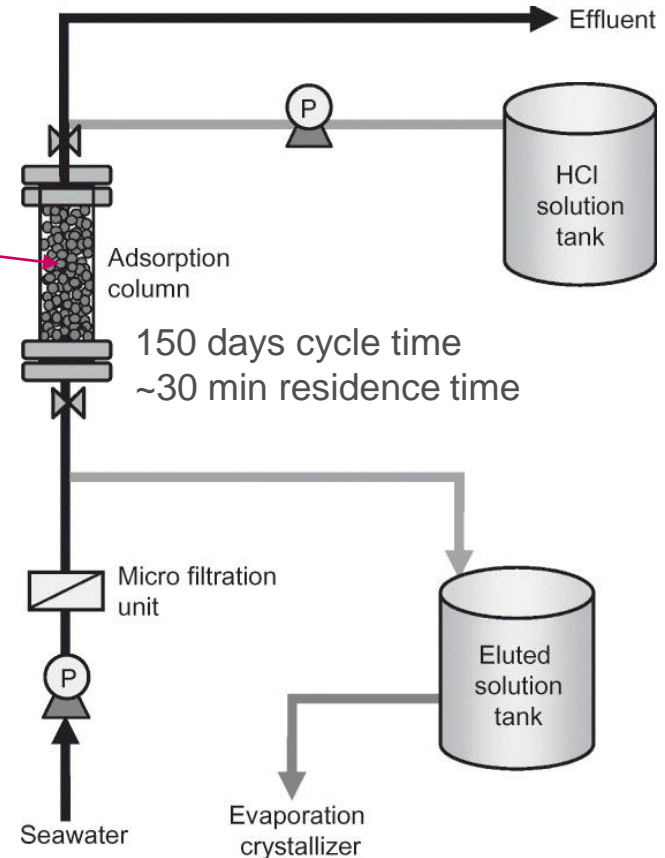
Estimated Li availability from Gulf desalination

- ▶ Gulf plants estimated to treat ~ 100 million m^3 of seawater/day
- ▶ @ 0.17 g/m^3 and 50% recovery of Li \rightarrow **3000** tonnes Li per year
- ▶ Compare world production **36 000** tonnes in 2015 (USGS)



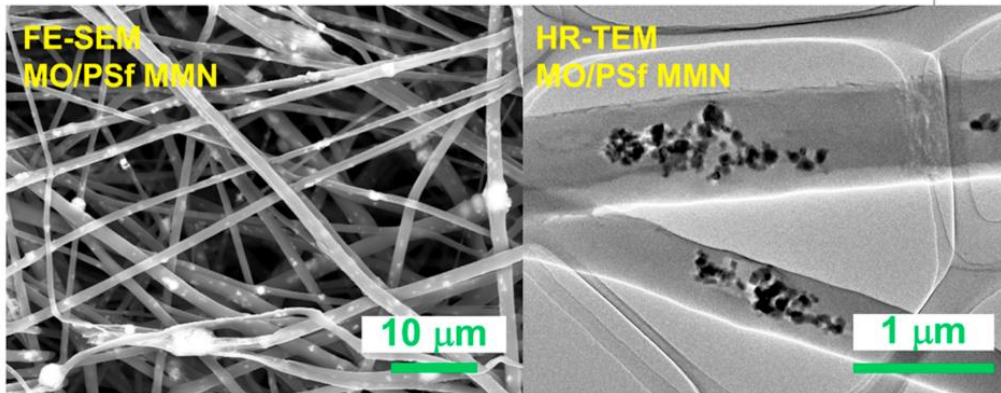
Technologies to recover Li from seawater

- ▶ Li adsorbed on MnO ion-exchange resins, eluted by HCl
- ▶ Resin prepared as granules (mm size)
- ▶ Slow process: requires large amounts of resin for sufficient residence time

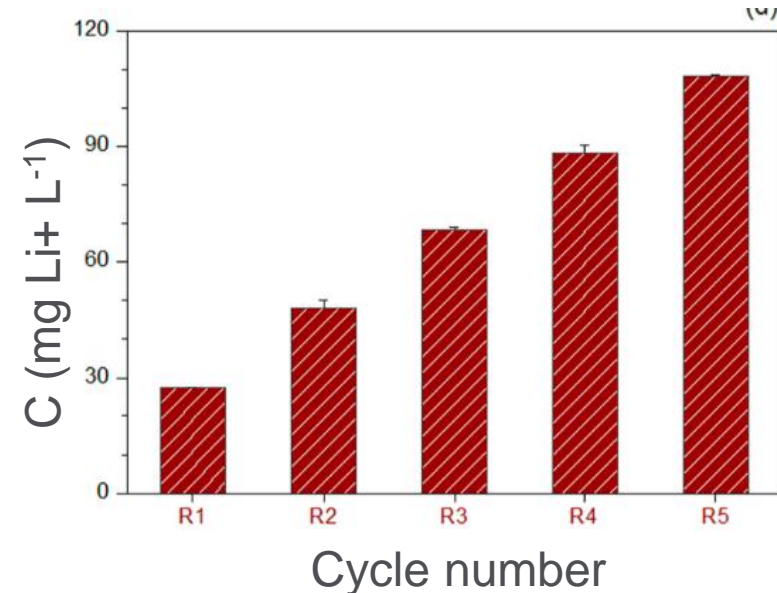


Technologies to recover Li - membranes

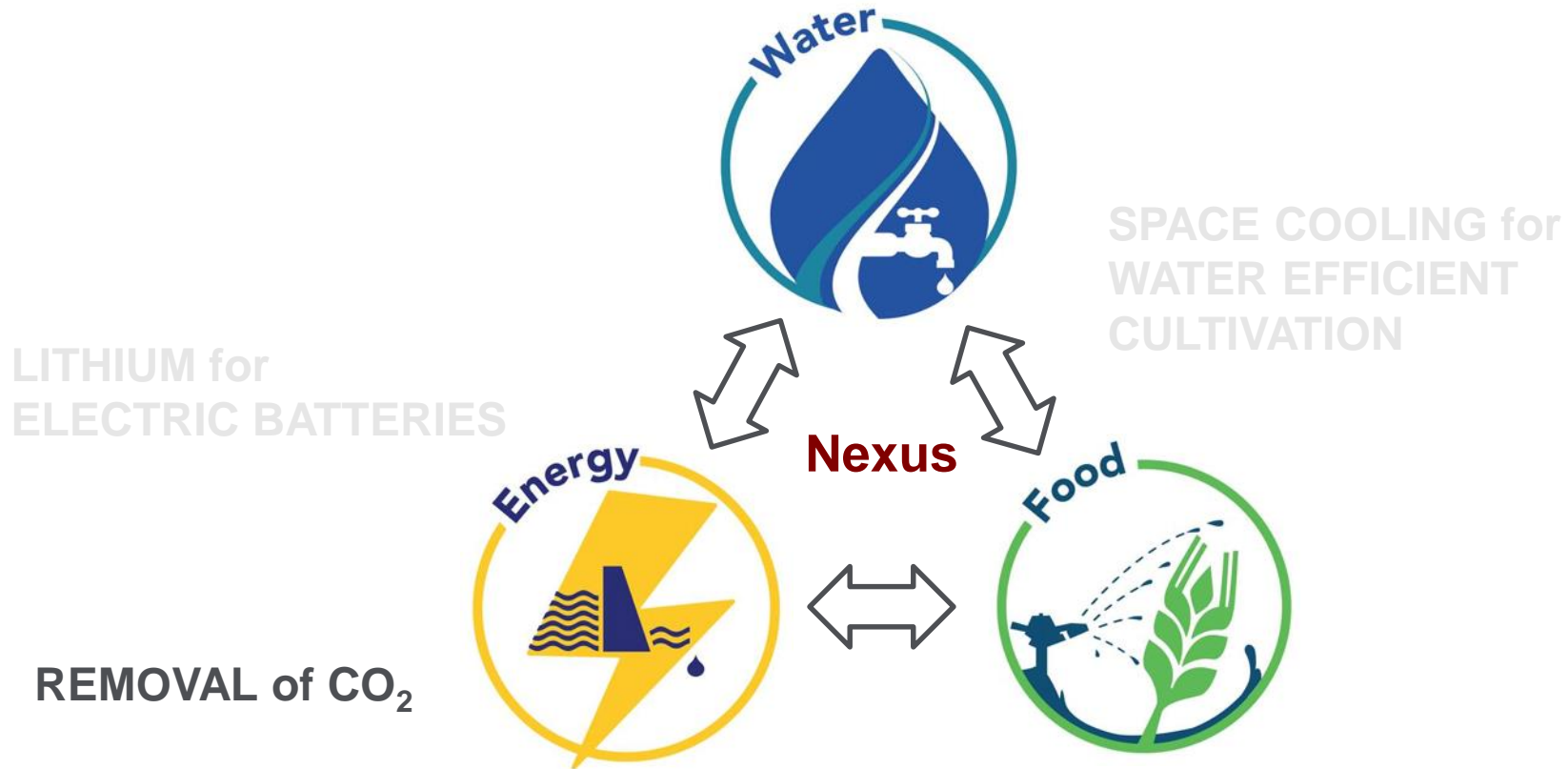
- ▶ Electrospun polysulphone mixed-matrix nanofibre dispersed with particulate Li ion sieves
- ▶ Residence time only ~2 min, faster cycle time ~ 12 h
- ▶ Repeated eluted with HCl to increase Li concentration



Park et al, J. Membrane Science, 510 (2016) 141-



Valorisation: what can we use brine for?

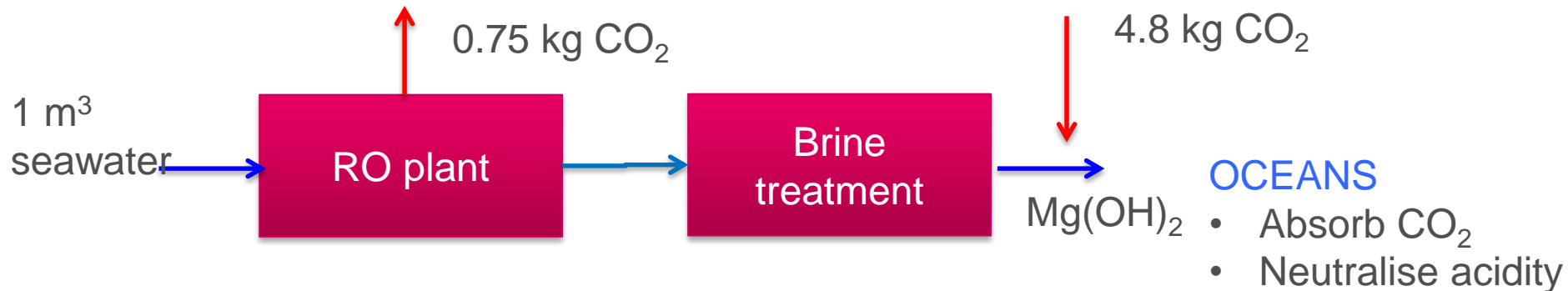


Remove CO₂ and neutralise ocean acidity

- ▶ Oceans getting more acidic because of CO₂
- ▶ Magnesium in brine can absorb CO₂
- ▶ 1 m³ of seawater can absorb up to 4.8 kg of CO₂

Reactions:

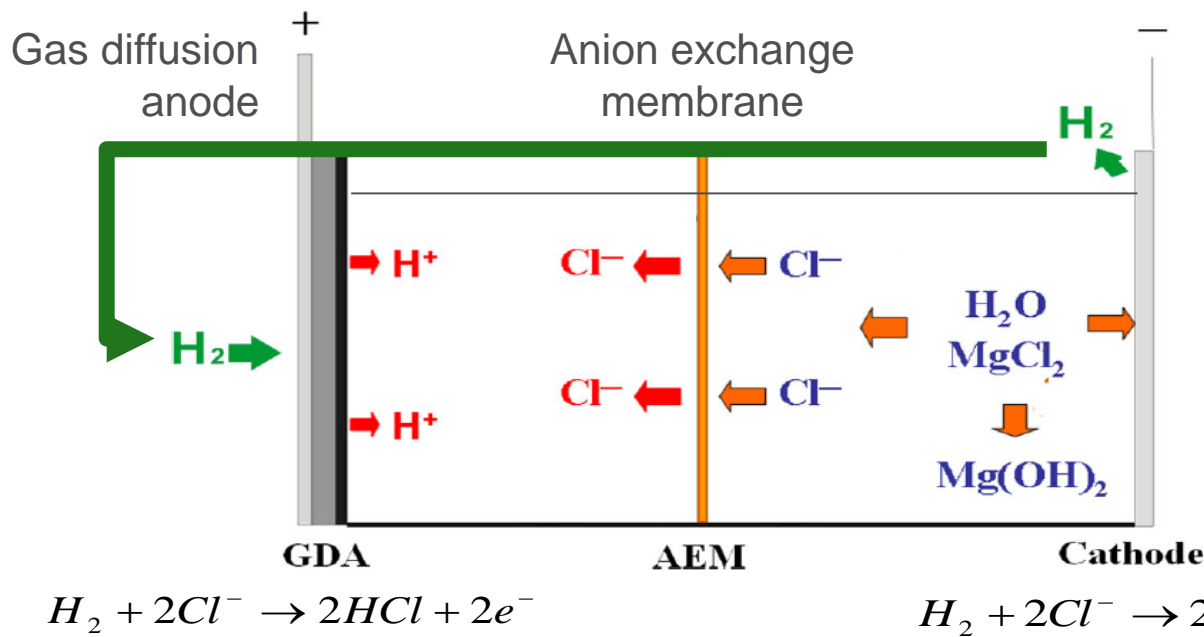
- ▶ $\text{MgCl}_2 (\text{aq}) + 2\text{H}_2\text{O} (\text{l}) \rightarrow \text{Mg}(\text{OH})_2 (\text{s}) + 2\text{HCl} (\text{aq})$
- ▶ $\text{Mg}(\text{OH})_2 (\text{s}) + 2\text{CO}_2 (\text{g}) \rightarrow \text{Mg}(\text{HCO}_3)_2 (\text{aq})$



Electrolysis to yield $\text{Mg}(\text{OH})_2$

Formation of magnesium hydroxide

$$\Delta E^o = -0.50\text{V}$$



Prototype at
Aston University

Electrolysis in flow-through mode

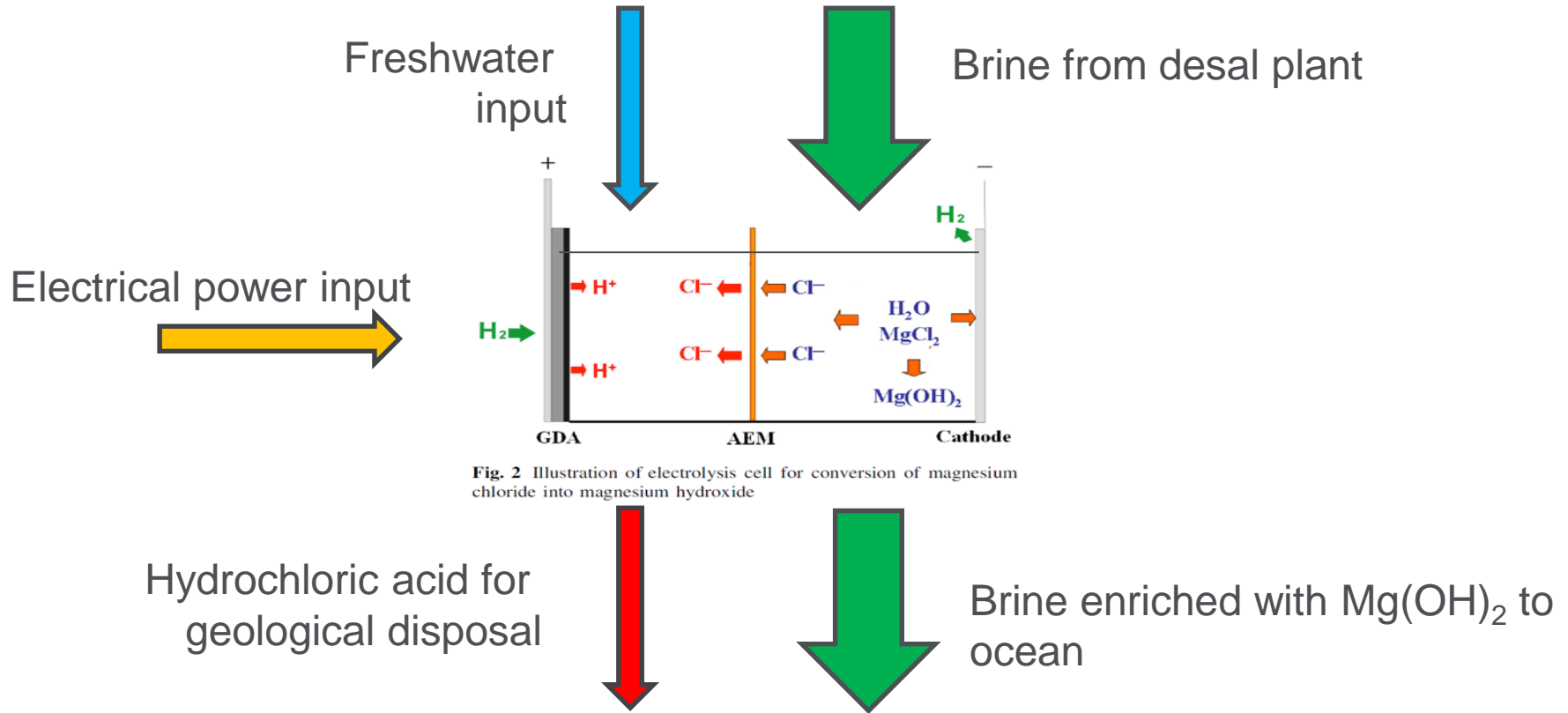
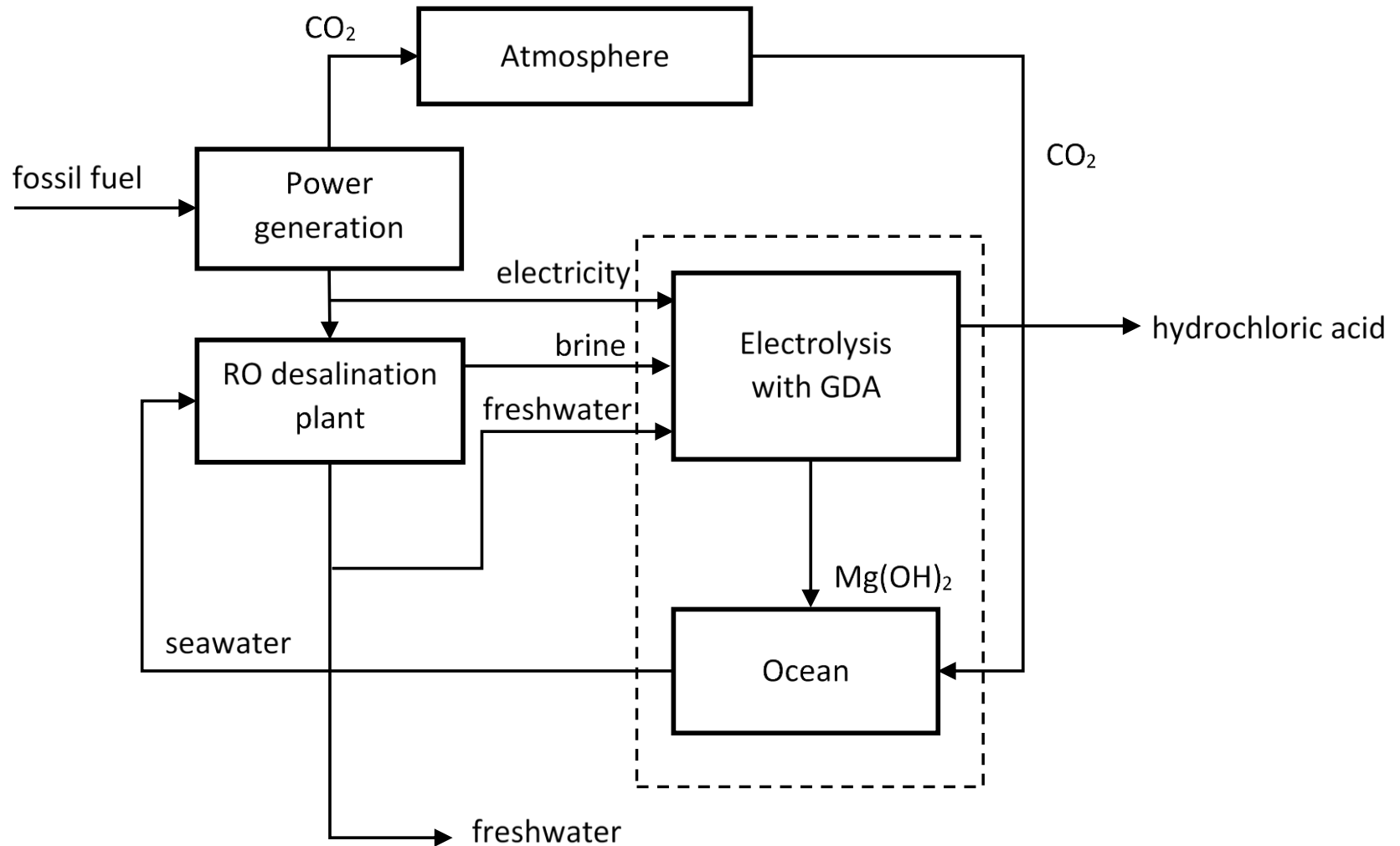
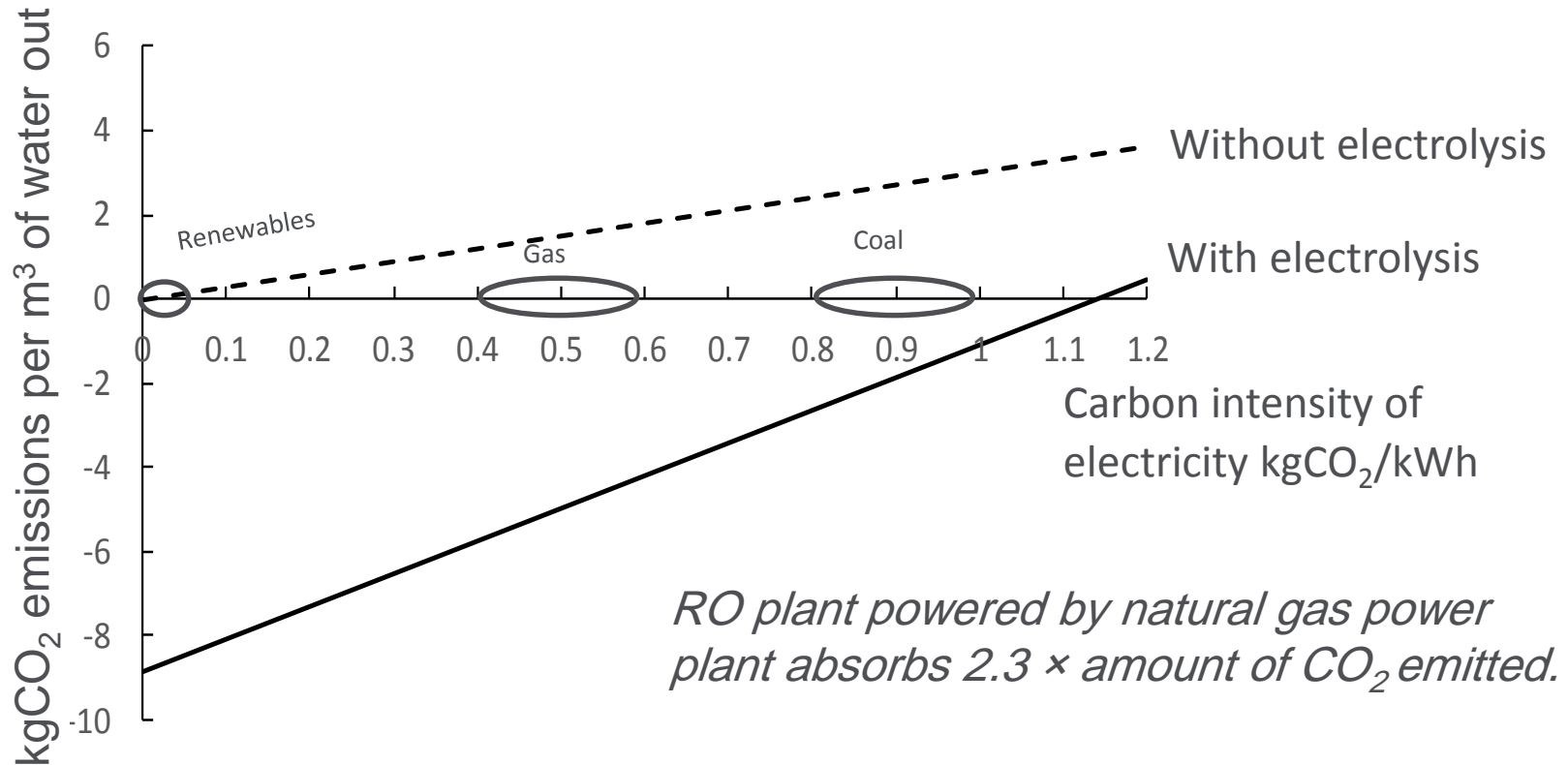


Fig. 2 Illustration of electrolysis cell for conversion of magnesium chloride into magnesium hydroxide

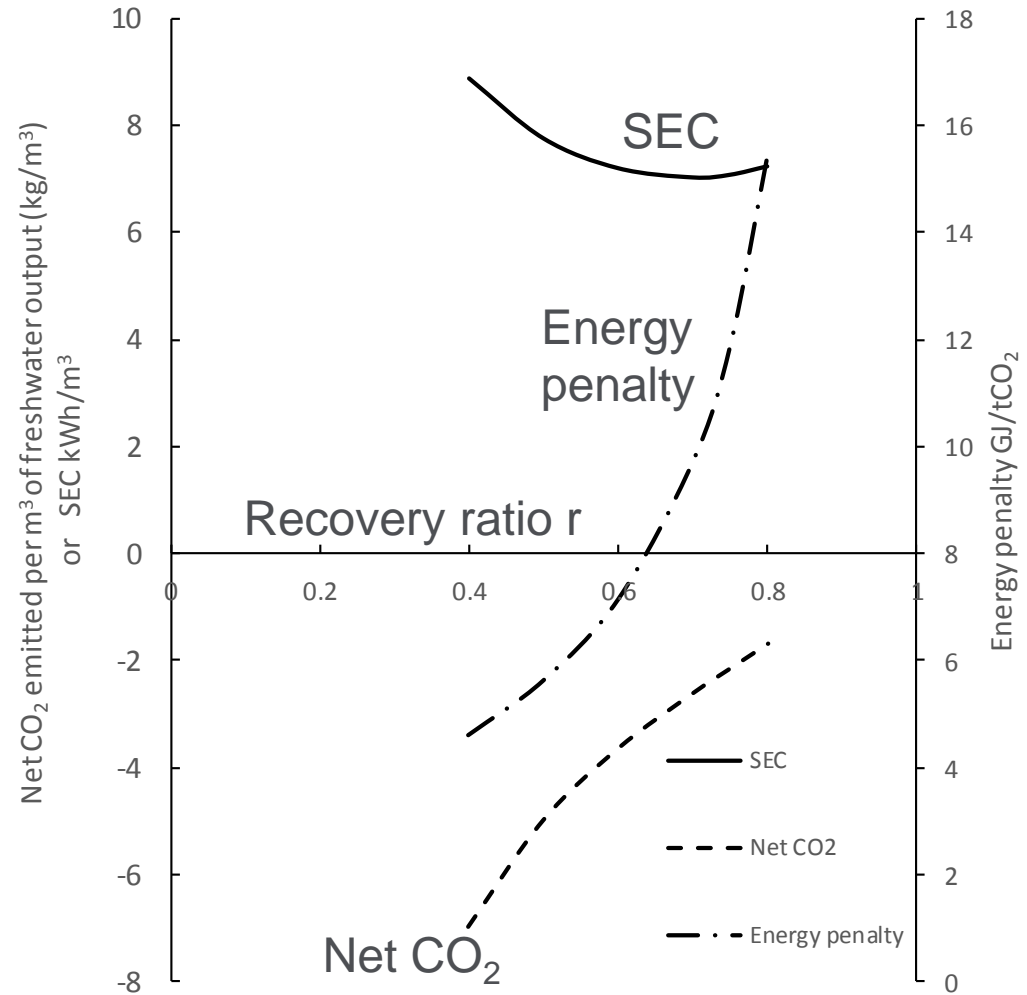


Negative emissions from desalination

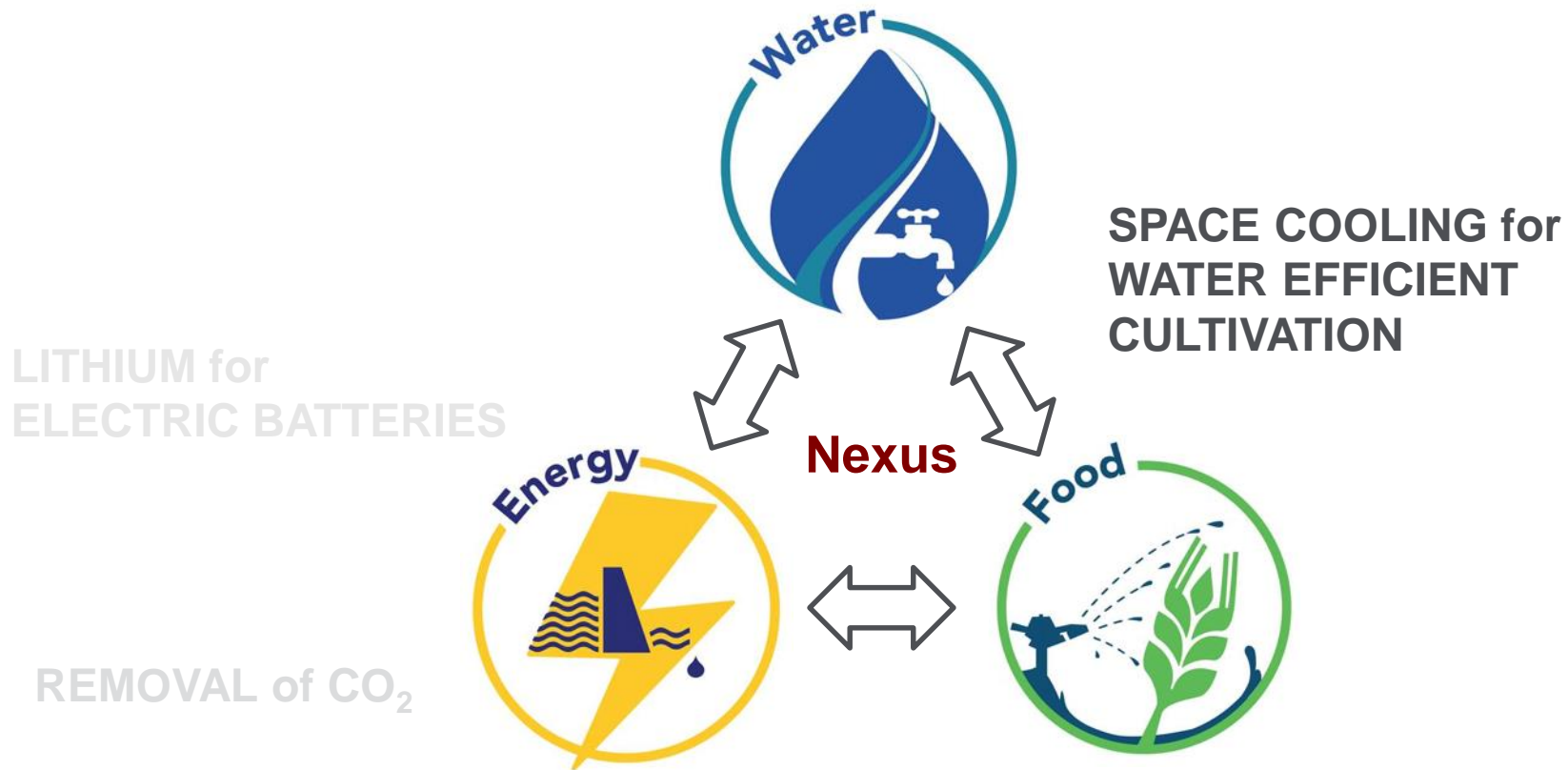


Specific energy consumption

- SEC increased by electrolysis process
- Recovery ratio around 0.7 minimises SEC

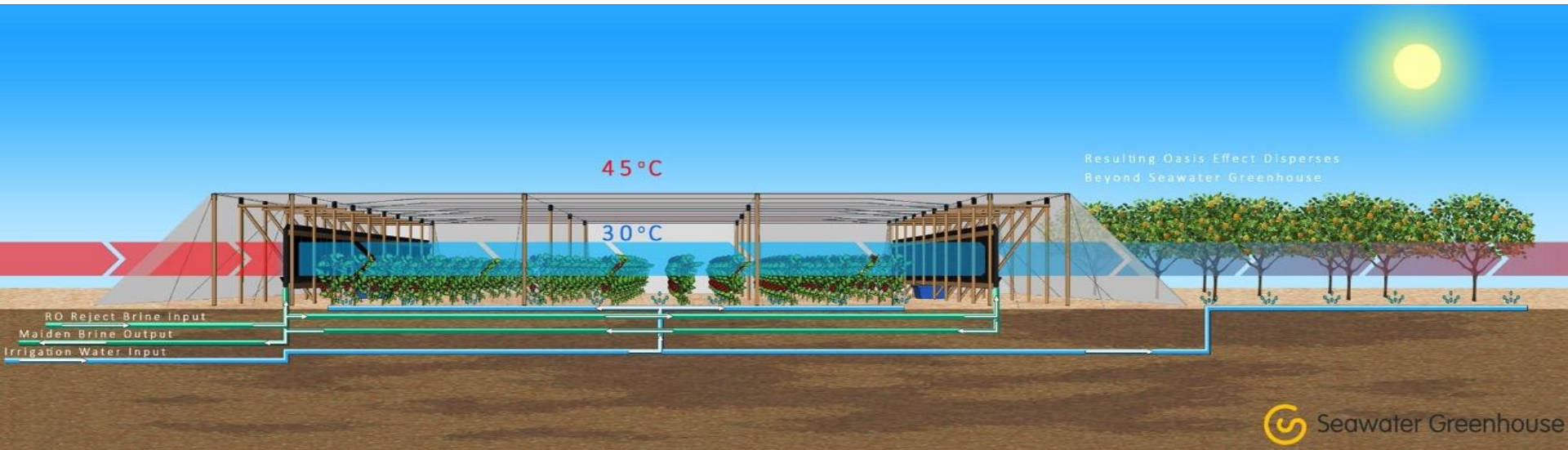


Valorisation: what can we use brine for?



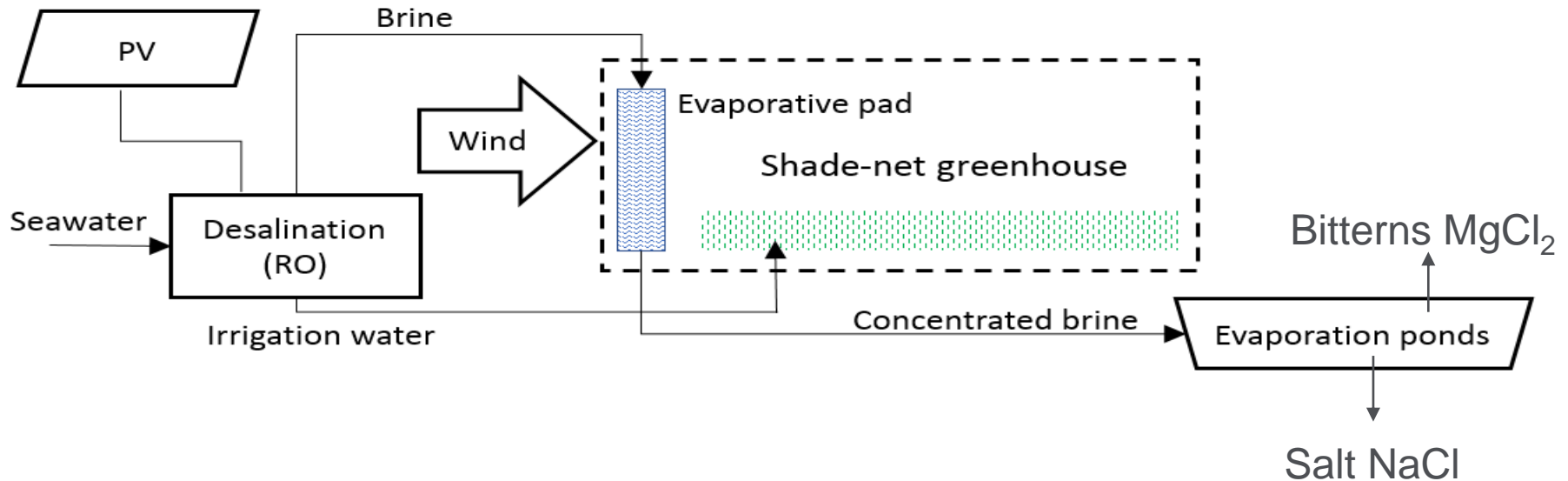
Seawater Greenhouse

- ▶ Brine is used to cool a greenhouse for crop production
- ▶ Demonstrated in: Tenerife, UAE, Oman, Australia and Somaliland



Seawater Greenhouse: Somaliland, 2017

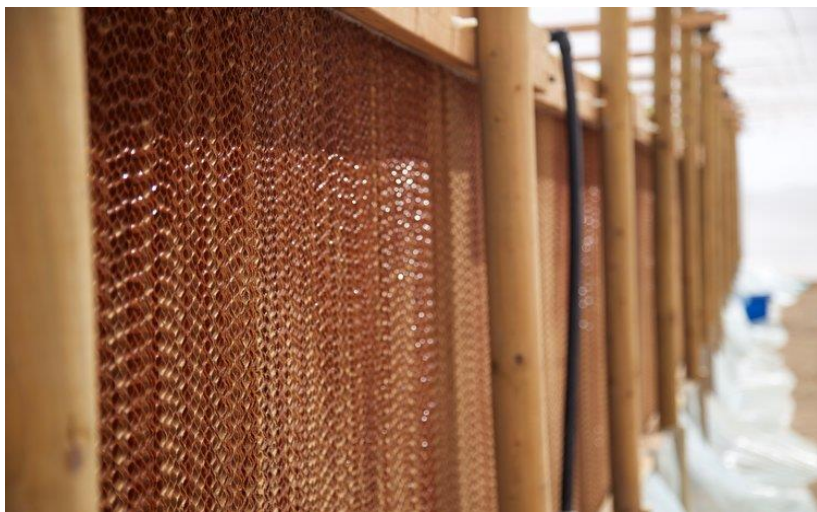
- ▶ Desalination by Reverse Osmosis (RO) + photovoltaics
- ▶ Wind ventilation
- ▶ Low cost 1000 m² shade net
- ▶ Reject brine for cooling then salt production





 Seawater Greenhouse





 Seawater Greenhouse



Evaporative cooling pad



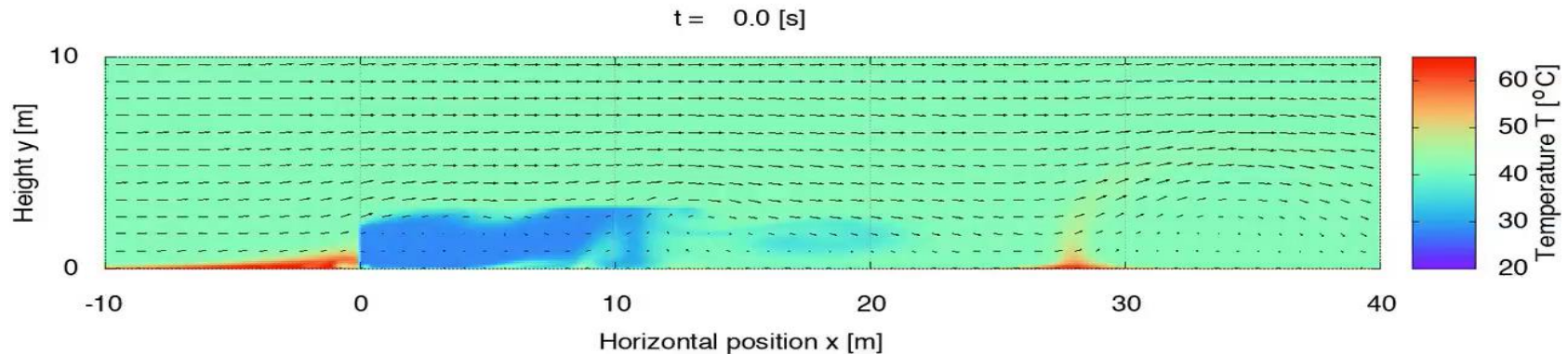
Cucumbers



Seawater Greenhouse: modelling & design

Summary findings:

- ▶ Modelling using Computational Fluid Dynamics
- ▶ 8-58% reduction in land usage for brine disposal vs. evaporation ponds
- ▶ Cool air 10-15 m downstream of pad
- ▶ Validation against satellite data



Key conclusions

Brines mostly
dumped today
– harmful not
valuable

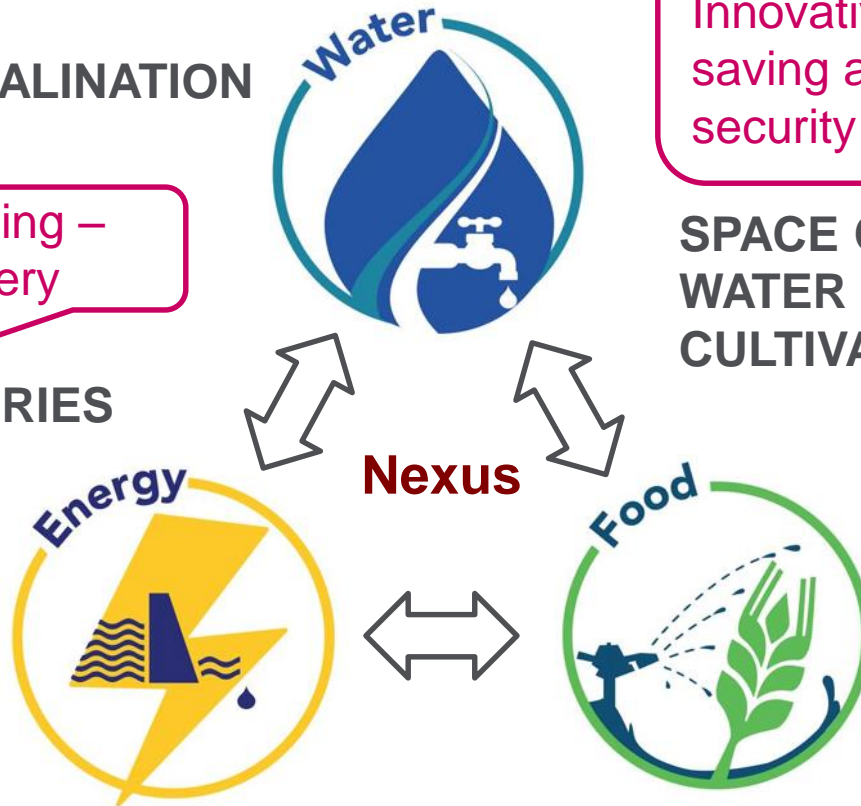
DESALINATION

Increasingly promising –
membrane recovery

**LITHIUM for
ELECTRIC BATTERIES**

Negative emissions
but high SEC

REMOVAL of CO₂



Seawater Greenhouse:
Innovative approach for water
saving and improved food
security in arid countries.

**SPACE COOLING for
WATER EFFICIENT
CULTIVATION**

*High-recovery
desalination
complementary
to brine
valorisation*

Acknowledgements

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- ▶ University of Bahrain

Thank you for listening!



Department
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Development

Innovate UK

Technology Strategy Board



Seawater Greenhouse



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